



Never compromise on quality!



PRO-MATE

Low Modulus Acetoxy Glazing Silicone

Description

A low modulus, acetoxy glazing silicone sealant. Suitable for exterior and interior applications where the joint movement does not exceed 20% and where the long term durability of silicone is required. Conforms to EN15651-1,2.

Uses

Bond It PRO-MATE is suitable for sealing around doors and windows and for general building maintenance.

It is ideal for use on:

- ◆ glass to glass
- ◆ glass to aluminium
- ◆ glass
- ◆ ceramics

- ◆ most common building materials.

Preparation

Ensure all surfaces are clean, dry and free from grease or any contaminants that may hinder adhesion. Cement, concrete and bare metal must be primed, or a neutral cure silicone such as Bond It ULTI-MATE or LN7 used. Movement joints should have a bond breaking backer tape or rod applied.

Application

Apply using a standard sealant gun. Cut tip from cartridge, be careful not to damage the screw thread. Cut the nozzle at an angle of 45° and fix to cartridge. Using a caulking gun apply sealant to the joint. Tool within 5 minutes using a tooling rod or wet spatula, for reasons of health and safety do not tool with finger.

Limitations

Not suitable for use on unprimed metals, cements or concrete. In areas subject to fungal or mould growth Bond It MULTI-MATE silicone should be applied. Joints in which water generates a hydrostatic pressure through the substrates on the sealant bond require remedial work before application. Please note this product is NOT recommended for bedding in double glazed units.

Container Size

EU3 plastic cartridge.

Colours

PRO-MATE comes in 3 colours: white, translucent and brown.

Shelf Life

Use within 2 years from date of manufacture. Store in unopened cartridges.

Storage Conditions

Store in cool, dry conditions.

Disposal of Containers

Do not leave empty containers where residue could be harmful to children, animals or the environment. Replace lids and remove any containers to a central disposal point in accordance with local regulations.

Health & Safety

Please refer to separate material safety data sheet for full handling, use and storage instructions. Keep out of reach of children. It is the users responsibility to determine suitability for use. If in doubt contact our Technical Department for advice.

Specification Summary

Skinning Time	Less than 10 minutes
Full Cure	24-48 hours depending on conditions and bead depth
Extensibility	Up to 400% at breaking point
Application Temperature	+5 to + 30°C
Service Temperature	-40 to + 100°C
Adhesion	Good to glass, ceramics, and many plastics

Container Sizes:

Colour:	Brown	Transluscent	White
Code:	BDPMBR	BDPMT	BDPMWH
Size:	EU3	EU3	EU3
Barcode:	5060021362230	5060021364869	5060021361936



BOND IT
G16 River Bank Way, Lowfields Business
Park, Elland, West Yorkshire. HX5 9DN

14

EN15651-1,2
F EXT-INT, G 20LM
Facade sealant for exterior and interior
use 12.5E. Glazing sealant.

Reaction to fire E

Release of chemicals None

Resistance to flow ≤ 3mm

Loss of volume ≤30%

**Tensile properties after
water immersion** NF

Durability Pass

The data presented in this leaflet are in accordance with the present state of our knowledge, but do not absolve the user from carefully checking all supplies immediately on receipt. We reserve the right to alter product constants within the scope of technical progress or new developments. The recommendations made in this leaflet should be checked by preliminary trials because of conditions during processing over which we have no control, especially where other companies raw materials are also being used. The recommendations do not absolve the user from the obligation of investigating the possibility of infringement of third parties rights and, if necessary clarifying the position. Recommendations for use do not constitute a warranty, either expressed or implied, of the fitness or suitability of the products for a particular purpose.



Certificate Number: 6152
ISO 9001
ISO 14001



BOND IT
Unit G16 River Bank Way, Lowfields Business Park, Elland, West
Yorkshire HX5 9DN.

Telephone: +44 (0)1422 315300 Fax +44 (0)1422 315310
Email: sales@bond-it.co.uk Website: www.bond-it.co.uk



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